Lecture 25, Mar 24, 2022

Molecular Weight in Polymers

- The main part of strengthening polymers involves making it harder for polymer chains to slide past each other
- Molecular weight: the size of each macromolecule
 - The longer the molecules (higher molecular weight), the more they will get tangled and so the polymer will become stronger
 - * e.g. UHMWPE
- Not all molecules are the same weight, so several methods are used to describe the distribution:

 - Number average: $\bar{M}_n = \sum_i x_i M_i$ * Broken into "bins" of mass/length ranges
 - * x_i is the *number fraction*, the fraction of molecules that are in that bin
 - * M_i is the mass of each molecule in that bin
 - * Exactly like a normal weighted average

- Weight average:
$$\bar{M}_w = \sum w_i M_i$$

* w_i is the weight fraction, $w_i = \frac{N_i M_i}{\sum_j N_j M_j}$

- i.e. w_i is the total weight molecules in that bin divided by the total weight of all molecules * Bins with higher molecular weight are weighted more in the average
- The weight average is always greater than the number average (except the hypothetical case where all chains are the same length)
- $\mathbf{D} = \frac{M_w}{\bar{M}_n}$ ("D stroke") is the *dispersivity* or *polydispersivity index* and measures spread (width of

distribution)

- * This number is greater than 1; the greater the dispersivity, the more wide the spread of molecular weights
- * Đ for isotatic commodity grade (i.e. cheap) polypropylene is about 3.5 (i.e. a very wide distribution)

Crystallinity of Polymers

- Sometimes polymers can fold into regular patterns and crystallize
 - It's impossible for the entire polymer to crystallize
 - There are crystallized regions with amorphous regions in between
- More crystallization implies higher density
- Since the chains are folded tightly, the intermolecular bonds are stronger so the polymer has higher • strength, wear resistance, and higher resistance to chemicals